

TRUCKS 1/4 TON COMD RECCE - LANDROVER

STEERING BOX LOOSE ON SUPPORT BRACKET

SUMMARY

1. This instruction details action to be taken when steering boxes have become loose on the support bracket.
2. Action required by RAEME workshops all lines, note and carry out the instructions detailed in para 3.

DETAIL

3. When a steering box is found to be loose:-
 - (a) Remove the existing nuts on the two lower securing bolts and replace with:-
"5310-66-010-7827 NUT, self locking, hex, UNF, 2B
Fit P Steel Type P Zinc Coated 5/16 in with Nylon insert" T.
 - (b) Remove the two set bolts and replace the existing shakeproof washers with internal type washers:-

G1/XB 14446	5/16 in washer, lock, shakeproof, internal
G1/XB 14447	3/8 in " " " "
 - (c) Tighten nuts and set bolts.

E N D